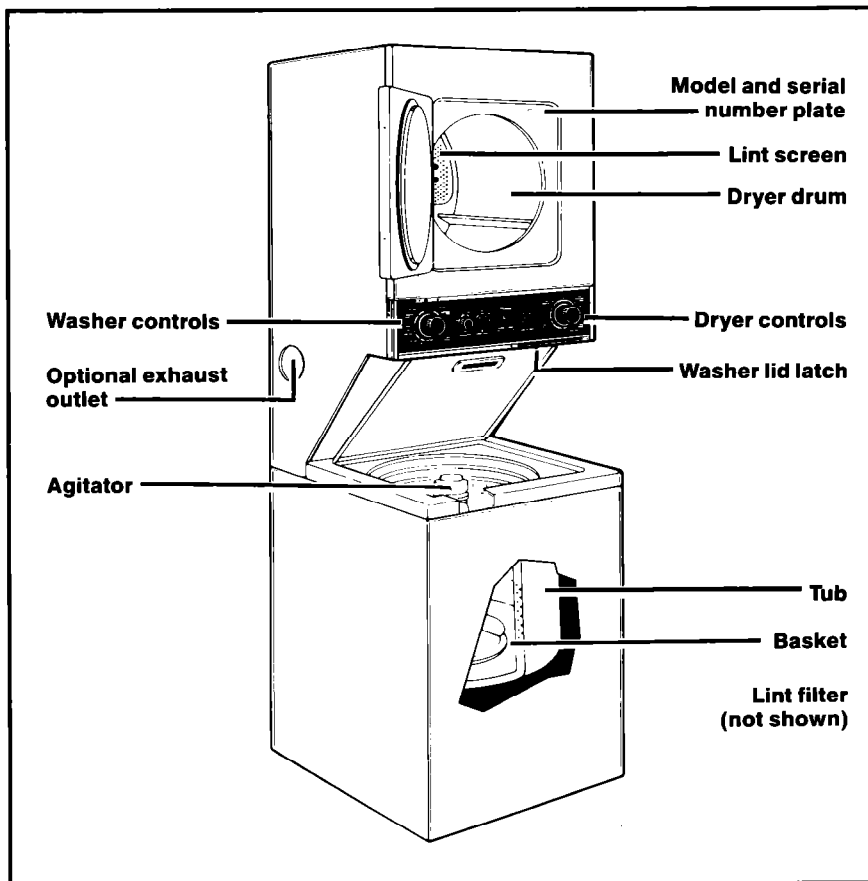




# Use & Care Guide



**THIN TWIN**  
**AUTOMATIC WASHER DRYER**  
**LT5000XS LT5004XS LT5100XS**

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If your Thin Twin has a Consumer Buy Guide label, remove it. It will be easier to remove before the washer is used. To remove any remaining glue:

- Rub briskly with thumb to make a ball, then remove.

or

- Soak area with liquid hand dishwashing detergent before removing glue as described above.

Do not use rubbing alcohol or flammable or toxic solvents, such as acetone, gasoline, carbon tetrachloride, etc. These can damage the finish.

**NOTE:** Do not remove any permanent instruction labels inside the dryer.

You should wipe out the dryer drum with a damp cloth before using to remove dust from storing or shipping.

Thank you for buying a Whirlpool appliance. Please complete and mail the Owner Registration Card provided with this product. Then complete the form below. Have this information ready if you need service or call with a question.

- Copy model and serial numbers from plate (next to dryer drum opening) and the purchase date from the sales slip.
- Keep this book, the Laundry Guide and the sales slip together in a handy place.

---

Model Number

---

Serial Number

---

Purchase Date

---

Service Company Phone Number

## FOR YOUR SAFETY

If you smell gas:

1. Open windows.
2. Don't touch electrical switches.
3. Extinguish any open flame.
4. Immediately call your gas supplier.

## FOR YOUR SAFETY

**Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance. The fumes can create a fire hazard or explosion.**

# Important Safety Instructions

## **WARNING**

To reduce the risk of fire, electric shock, or injury to persons when using your ThinTwin, follow basic precautions, including the following:

- **Read these Laundry Instructions for important use and safety information before using your ThinTwin.**
- **NEVER** wash or dry items cleaned, washed, soaked in or spotted with wax, paint, gasoline or flammable fluids in the ThinTwin. The fumes can create a **FIRE HAZARD** or **EXPLOSION**. ALWAYS hand launder and air dry fabrics containing these materials.
- **NEVER** allow children to operate, play with, or crawl inside the ThinTwin. Close supervision of children is necessary when the ThinTwin is used near children.
- When discarding an old ThinTwin, **ALWAYS** remove the lid and door to prevent accidental entrapment.
- **NEVER** reach into the ThinTwin until all the motion stops. If the lid is opened while the washer basket is spinning, the basket will automatically stop in a few seconds.
- **DO NOT** install or store ThinTwin where it will be exposed to the weather.
- **DO NOT** tamper with the controls.
- **You are responsible for making sure that your ThinTwin is installed, repaired and parts replaced by a qualified person.**
- **NEVER** use or store flammable fluids (dry-cleaning solvents, gasoline, kerosene) in or near your ThinTwin. Do not add flammable fluids to the wash water. These substances give off vapors that can create a **FIRE HAZARD** or **EXPLOSION**.
- Use only dryer fabric softeners specifically labeled as not being harmful to the dryer.
- **FIRE HAZARD** and **DAMAGE** to materials can result from:
  - drying rubber, rubber-like and heat sensitive materials with heat.
  - allowing lint to build-up inside the dryer or exhaust system – cleaning should be done by a qualified person.
- Clean lint screen before or after each load.
- If hot water has not been used recently (usually 2 weeks or longer), hydrogen gases may build up in the water heater and the hot water pipes. **HYDROGEN GAS IS EXPLOSIVE**. To prevent injury or damage, before using your washer, turn on all hot water faucets and allow water to run for several minutes. This will allow gases to escape. Do Not smoke or use any open flame near the faucet while it is open.
- **DO NOT** let dust, paper, rags, lint, chemicals, etc. pile up around or under the ThinTwin.
- The ThinTwin must be electrically grounded. See the Installation Instructions.

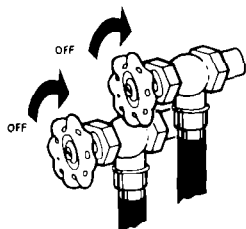
– SAVE THESE INSTRUCTIONS –

# Additional Safety Instructions and Your Responsibilities

- **ALWAYS** shut off the gas valve before leaving on vacation.
- **ALWAYS** unplug the power supply cord before attempting to service the Thin Twin. Shut off **GAS VALVE** if yours is a gas dryer.
- **DO NOT** machine wash or dry glass fiber materials. Small particles can stick to fabrics laundered in following loads and cause skin irritation.
- **HAZARDOUS FUMES** can be formed if chlorine bleach is used in the same wash as ammonia or acids such as vinegar or rust remover.
- **ALWAYS** store detergent, laundry aids and other materials in a cool, dry place where children can't reach them – in a locked cabinet if possible.
- **ALWAYS** read and follow instructions on packages of detergent and laundry aids – especially warnings and precautions.
- **NEVER** operate the Thin Twin if...
  - it is not working right.
  - it is damaged.
  - parts are missing.
  - all panels are not in place.
- **You are responsible for making sure that your Thin Twin:**
  - is properly maintained.
  - is properly installed and leveled in a well ventilated room on a floor that can support the weight.\*
  - is located in an area where the temperature is above 45°F (7.2°C) because the dryer will not operate properly at cold temperatures and freezing temperatures can damage the washer.
  - is connected to the proper electrical supply, outlet, water supply, plumbing fixtures, drain and dryer exhausting system.\*
  - is not installed against drapes or curtains.\*
  - is used only for jobs normally expected of home automatic Thin Twin's.

\*Refer to the Installation Instructions for complete information.

**When not washing**, keep both water faucets turned off. This takes the pressure off the water inlet valve and hoses.



# Loading Suggestions

## Loading

### MIXED LOAD

1 pair slacks  
2 pillowcases  
2 shirts  
2 T-shirts

### PERMANENT PRESS

6 shirts  
-or-  
2 double sheets  
2 pillowcases  
-or-  
2 single sheets  
2 pillowcases

### HEAVY WORK CLOTHES

3 work shirts  
2 pair pants

### KNITS

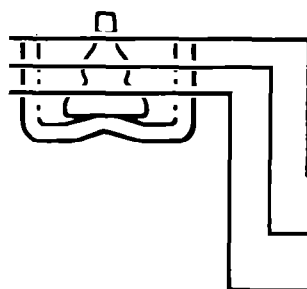
2 slacks  
2 shirts  
-or-  
3 dresses

### TOWELS

9 bath towels  
-or-  
6 bath towels  
3 hand towels  
6 wash cloths

### DELICATES

1 camisole  
2 slips  
2 panties  
2 bras  
1 nightie  
1 half slip



## Load sizes and water levels

For best cleaning results, the load must be able to move freely in the water. Too big a load or too little water can cause wear or tearing of load items.

### LARGE

(11.3 gals./42.7 L)\*

### MEDIUM

(8.5 gals./32.1 L)\*

### EX SMALL

(5.6 gals./21.2 L)\*

\*Approximate fill with load.

**NOTE:** Do not overload washer.

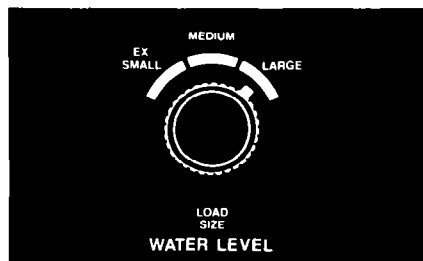
# Washer Operating Instructions

The drawings in this book may vary slightly from your washer model. They are designed to show the different features of all the models covered by this book.

**NOTE:** Your model may not include all the features shown.

## Starting your washer

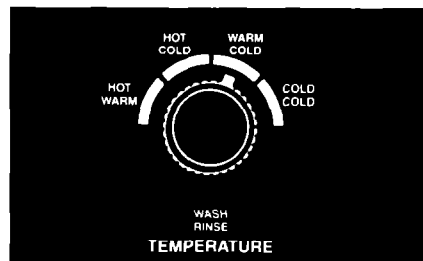
Be sure to measure and add detergent, then place a sorted load in the washer before starting it.



### 1. Select a load size

- Turn the knob to point at a setting that describes the size of load you want to wash.
- Set the knob on or between EX SMALL (a few items) and LARGE (a full load).

**NOTE:** Use the LARGE water level for best permanent press results.



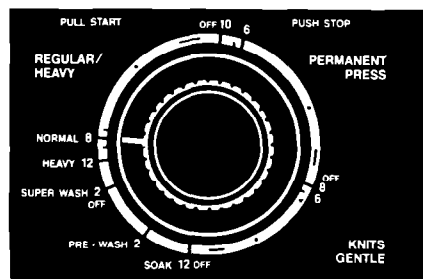
### 2. Select water temperature

- Match the water temperature to the type of fabric and soils being washed.
- The top temperature is the wash selection and the bottom temperature is the rinse selection.

**NOTE:** Use warm wash water with the PERMANENT PRESS or KNITS/GENTLE Cycles.

For heavily soiled permanent press or knit clothes, pre-wash or pre-soak before washing in warm water.

ALWAYS use cold rinse water for permanent press fabrics.



## What happens in each cycle

Each cycle has different agitation and spin speeds designed for different kinds of fabrics.

Numbers on the dial in each cycle are the minutes of wash agitation time.

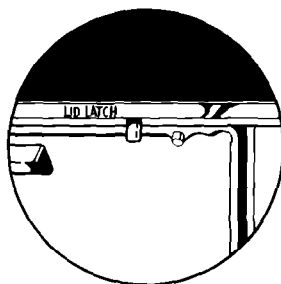
When the Cycle Control Knob is set to a number and pulled out, the washer fills before agitation and timing starts. After agitation starts, the knob turns clockwise until it points to OFF and the cycle ends.

### Gentle Wash System

For better fabric care in the REGULAR and PERMANENT PRESS Cycles, the agitation speed is reduced during the last few minutes of wash agitation time.

**NOTE:** You may hear the sound of water spraying during the spin parts of some cycles. In some cycles, water is sprayed on the spinning load to help with the rinsing.

The washer will pause briefly throughout each cycle. These pauses are normal. They allow for the reversing of the motor, normal washer operation and the cool-down portion of the PERMANENT PRESS Cycle.



### Washer lid latch

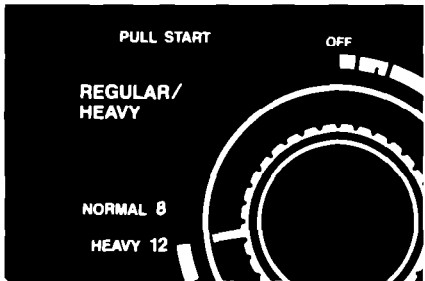
To hold the washer lid up, lift the lid until it snaps past the latch under the control panel. (See front cover.)

To release the lid, push the lid latch up.

Washer Operating Instructions  
Continued

Regular/Heavy Cycle

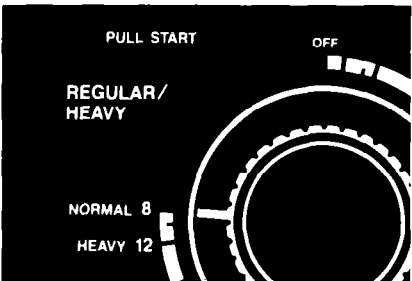
A cycle for sturdily constructed fabrics that are heavily soiled.



<b>FILL</b>	to Selected Level
<b>WASH</b>	2 Minutes High Speed
<b>WASH</b>	10 Minutes Low Speed
<b>DRAIN</b>	No Agitation
<b>SPIN</b>	High Speed, 3 Spray Rinses
<b>FILL</b>	for Deep Rinse
<b>RINSE</b>	High Speed
<b>RINSE</b>	Low Speed
<b>DRAIN</b>	No Agitation
<b>SPIN</b>	High Speed, 3 Spray Rinses

Regular/Normal Cycle

A cycle for regular loads of fabrics that are moderately soiled.

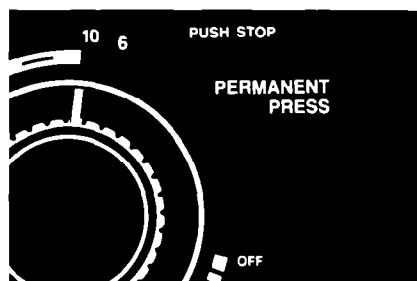


<b>FILL</b>	to Selected Level
<b>WASH</b>	8 Minutes Low Speed
<b>DRAIN</b>	No Agitation
<b>SPIN</b>	High Speed, 3 Spray Rinses
<b>FILL</b>	for Deep Rinse
<b>RINSE</b>	High Speed
<b>RINSE</b>	Low Speed
<b>DRAIN</b>	No Agitation
<b>SPIN</b>	High Speed, 3 Spray Rinses



### Permanent Press Cycle

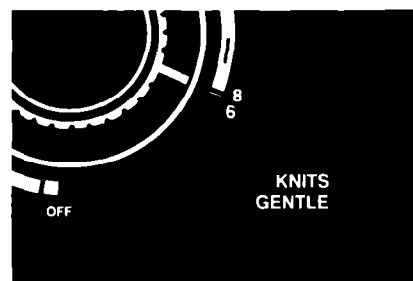
A cycle designed for lightly to moderately soiled permanent press and some synthetic fabrics. The cool-down rinse helps keep wrinkles from setting into these items.



<b>FILL</b>	to Selected Level
<b>WASH</b>	2 Minutes High Speed
<b>WASH</b>	8 Minutes Low Speed
<b>PARTIAL DRAIN (PAUSE)</b>	
<b>REFILL COOL-DOWN</b>	
<b>WASH</b>	Low Speed
<b>DRAIN</b>	No Agitation
<b>SPIN</b>	Low Speed, 3 Spray Rinses
<b>FILL</b>	for Deep Rinse
<b>RINSE</b>	Low Speed
<b>DRAIN</b>	No Agitation
<b>SPIN</b>	Low Speed

### Knits Gentle Cycle

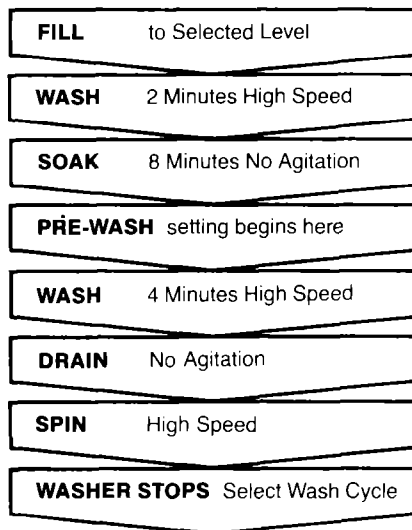
A cycle that gently washes and spins lightly to moderately soiled delicate items and washable knits.



<b>FILL</b>	to Selected Level
<b>WASH</b>	4 Minutes Low Speed
<b>▲SOAK</b>	2 Minutes No Agitation
<b>WASH</b>	2 Minutes Low Speed
<b>SPIN</b>	Low Speed, 3 Spray Rinses
<b>SPIN</b>	Low Speed
<b>FILL</b>	for Deep Rinse
<b>RINSE</b>	Low Speed
<b>DRAIN</b>	No Agitation
<b>SPIN</b>	Low Speed, 3 Spray Rinses

### Soak and Pre-Wash Cycles

Brief periods of agitation and soak time help remove heavy soils and certain stains that need extra pretreatment. Use recommended amount of detergent or pre-soak additive. The SOAK Cycle should always be followed by a wash cycle.

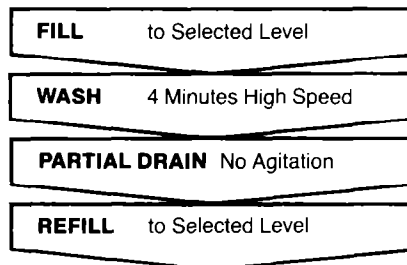


**NOTE:** The pre-wash setting starts the washer at the second wash period.

Special care is needed when soaking or pre-washing laundry. See the Laundry Guide for proper use of this cycle.

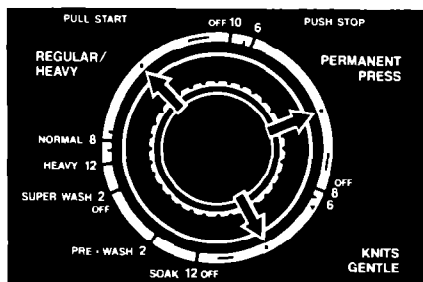
### Super Wash Cycle

Use for washing heavily soiled loads that require maximum soil removal. Double the amount of detergent recommended when using the SUPER WASH Cycle.



After Partial Drain, the washer automatically refills and goes into the REGULAR/HEAVY Cycle. Be sure to use enough detergent for the double wash.

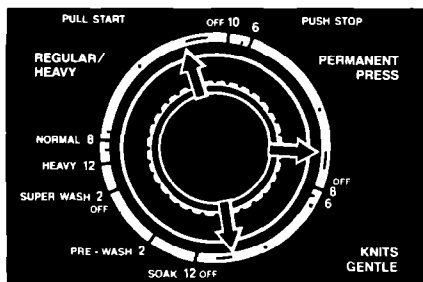
# Other Operating Instructions



## Rinse and spin

You may need an extra rinse and spin for heavily soiled loads which have had extra detergent added for proper cleaning.

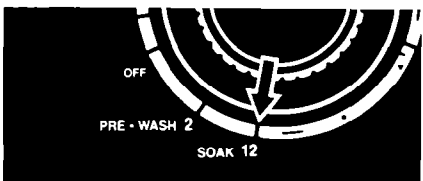
1. Push Cycle Control Knob in.
2. Turn clockwise to any dot on the dial.
3. Pull Cycle Control Knob out. The washer will fill to selected level, agitate 2 minutes, drain and spin.



## Drain and spin

Your washer can be set to drain and spin out water.

1. Push Cycle Control Knob in.
2. Turn clockwise to the bar just before the OFF area in any cycle. See drawing.
3. Pull Cycle Control Knob out. The washer will drain and spin.

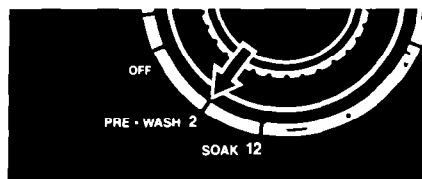


## Soak cycle

For best results, use warm water for soaking stained laundry. Hot water can set stains.

1. Use recommended amount of pre-soak product or detergent.
2. Push Cycle Control Knob in.
3. Turn clockwise to point to the number next to SOAK.
4. Pull the Cycle Control Knob out. The washer will start.
5. When the cycle is over, add detergent for the next selected wash cycle. The SOAK Cycle should always be followed by a wash cycle.

**NOTE:** See the Laundry Guide for additional soaking information.

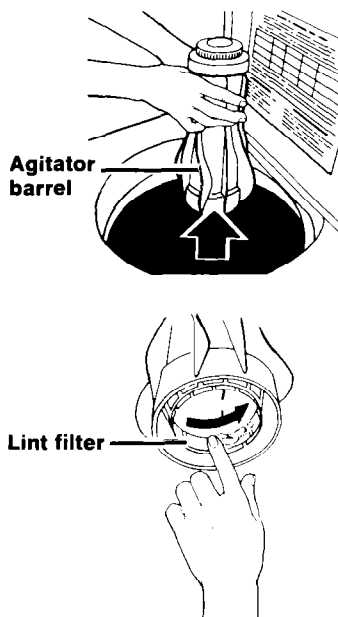


## Pre-wash cycle

For best results, use warm water for pre-washing stained laundry. Hot water can set stains.

1. Use recommended amount of pre-soak product or detergent.
2. Push Cycle Control Knob in.
3. Turn clockwise to point to the number next to PRE-WASH.
4. Pull the Cycle Control Knob out. The washer will start.
5. When the cycle is over, add detergent for the next selected wash cycle. The PRE-WASH Cycle should always be followed by a wash cycle.

**NOTE:** See the Laundry Guide for additional pre-washing information.



## Cleaning the lint filter

Clean the filter after every load for the best filtering results.

**NOTE:** The load type will vary the amount of lint build-up.

### To clean:

1. Lift off the agitator barrel.
2. Wash or wipe the filter clean in the bottom of the agitator barrel. The filter is not removable.
3. Replace the agitator barrel and snap it into place.

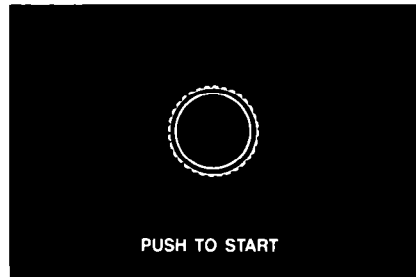
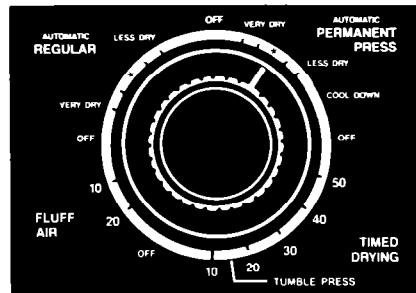
# Dryer Operating Instructions

The drawings in this book may vary slightly from your dryer model. They are designed to show the different features of all the models covered by this book.

**NOTE:** Your model may not include all the features shown.

## Starting your dryer

Before starting your dryer, be sure laundry is sorted and loaded properly. Make sure the door is tightly closed.



**1. Select a cycle and time** by turning the Cycle Control Knob either way to point to the cycle and time setting you want.

**2. Push the Start Button** to start the set drying cycle and time settings.

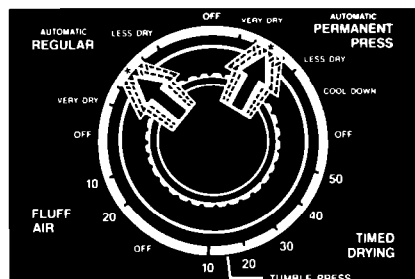
**3. To stop and restart the dryer:**

- Open the door or turn the Cycle Control Knob to an OFF area to stop the dryer.
- Close the door and push the Start Button to restart the dryer.

**4. To change the setting** at any time, turn the Cycle Control Knob either way to point to a new time setting.

The Cycle Control Knob should point to an OFF area when the dryer is not in use. If the dryer is stopped before the cycle is finished, turn the Cycle Control Knob to an OFF area.

## Dryer Operating Instructions Continued



### The automatic cycles

The automatic cycles allow you to select the degree of dryness you prefer for the clothes being dried.

**Use AUTOMATIC REGULAR** to dry heavy and mediumweight cotton items. The load tumbles without heat during the last 5 minutes. This helps make the load easier to handle.

**Use AUTOMATIC PERMANENT PRESS** to dry permanent press, knits and other synthetic items. The load tumbles without heat during the last 10 minutes. This helps keep wrinkles from setting in and makes the load easier to handle.

For the first few loads, set the Cycle Control Knob to point to an ★ in either automatic cycle. When the dryer stops, feel the dried items.

- If items are drier than you like, use a setting to the right of the ★ the next time you dry a similar load.
- If items are not as dry as you like, use a setting to the left of the ★ the next time you dry a similar load.

**NOTE:** Overdrying can cause shrinkage, static cling and damage to some fabrics.

### Automatic DRY-MISER® Control

The automatic DRY-MISER® control is a thermostat that senses the dryer air temperature. The dryer automatically shuts off when the selected dryness is reached.

The Cycle Control Knob will not move until the clothes load is almost dry, or the Cool-Down portion of the cycle has been reached. After the Cool-Down portion is complete, the Cycle Control Knob automatically moves to an OFF area and tumbling stops.

### Gentle heat

The dryer automatically reduces the heat during the last few minutes of the automatic cycles, before cool-down. This helps prevent overdrying.

## Selecting a Cycle

TYPE OF LOAD	SUGGESTED CYCLE
<b>Cottons and linens</b> EXTRA HEAVY – Bedspreads, mattress pads, quilts HEAVYWEIGHT – Towels, jeans, corduroys, work clothes MEDIUMWEIGHT – Sheets, pillowcases, cotton, underwear, diapers LIGHTWEIGHT – Batistes, organdies, lingerie	AUTOMATIC REGULAR
<b>Permanent press, synthetics and blends</b> HEAVYWEIGHT – Work clothes, jackets, raincoats MEDIUMWEIGHT – Shirts, play clothes, sheets, slacks LIGHTWEIGHT – Lingerie, blouses, dresses	AUTOMATIC PERMANENT PRESS
<b>Knits</b> HEAVYWEIGHT – Cottons, rayons, blends, T-shirts, slacks, shirts LIGHTWEIGHT – Synthetic (polyester, acrylic, etc.) and blends, lingerie, blouses, dresses	AUTOMATIC PERMANENT PRESS
<b>Delicate fabrics</b> Sheer curtains (2 or 3 panels), gauze, lace, etc.	AUTOMATIC PERMANENT PRESS

## ⚠ WARNING

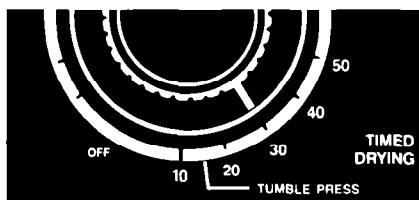
### Fire Hazard

**Do not dry these and other heat-sensitive materials with heat. Failure to follow this precaution could result in fire or damage.**

### Rubber, plastic, heat-sensitive fabrics

FLUFF AIR

FOAM RUBBER – Pillows, bras, stuffed toys  
 PLASTIC – Shower curtains, tablecloths  
 RUBBER-BACKED RUGS  
 OLEFIN, POLYPROPYLENE,  
 SHEER NYLON



## Timed drying

Use the TIMED DRYING Cycles for any load you want to dry by time.

- Turn the Control Knob to the number of minutes you want, from 10 to 50.
- The last 5 minutes of this cycle are without heat. This helps make the load easier to handle.

## **⚠ WARNING**

### **Fire Hazard**

**Do not dry heat-sensitive materials with heat. Failure to follow this precaution could result in fire or damage.**

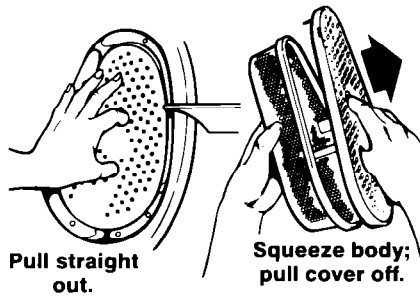
## **Using FLUFF AIR**

The dryer does not heat when the Temperature Selector is set on FLUFF AIR. This setting can be used to fluff bedding, plastic tablecloths, foam rubber pillows, stuffed toys, sneakers, etc.

## **Using TUMBLE PRESS®**

The TUMBLE PRESS setting removes wrinkles from clothing that has been packed in a suitcase or closet, and from items not removed from the dryer at the end of a cycle.

# **Lint Removal**



The load will tumble in heated air for 10 minutes. Then the dryer will tumble the clothes for 5 more minutes without heat.

For best results, put only a few items at a time in this cycle. As soon as the dryer stops, put the items on hangers or fold them.

## **End-of-cycle signal**

The dryer sounds a signal to let you know when the cycle is finished. The signal cannot be turned off and is not adjustable.

The signal is helpful when you are drying permanent press, synthetic and other items that should be taken out as soon as the dryer stops.

## **Cleaning the lint screen**

## **⚠ WARNING**

### **Fire Hazard**

**Do not run the dryer with the lint screen loose, damaged, blocked or missing. Doing so can cause overheating, damage fabrics and be a FIRE HAZARD.**

The lint screen is located inside the dryer drum, on the back wall. Clean it before each load. To clean:

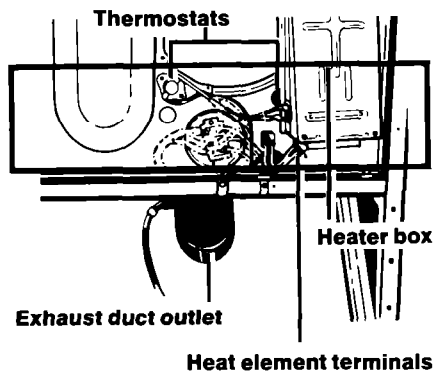
1. Use the finger holes to pull the lint screen straight out.



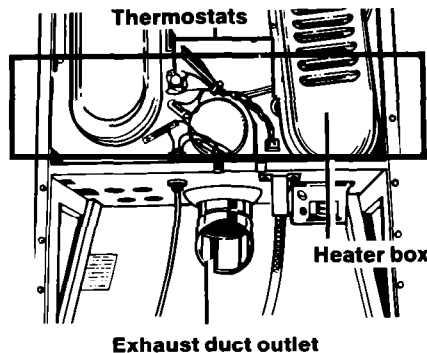
2. Lightly squeeze the body, as shown, while pulling the cover off.
3. Roll lint off the screen with your fingers. **Do not** rinse or wash the screen. Wet lint is hard to remove.
4. Replace the cover on the body of the lint screen.
5. Before replacing the lint screen, remove any lint from the wire mesh on the back wall (behind the lint screen).
6. Push the lint screen straight back until it clicks into place.

## Lint removal

Lint can gather inside the dryer and create a **FIRE HAZARD**. This lint should be removed at least every 2 to 3 years, or more often, depending on dryer usage.



ELECTRIC DRYERS



GAS DRYERS

## ⚠ WARNING

### Electrical Shock Hazard

- Unplug the power supply cord or turn off the electrical power.
  - Do not put hands inside the cabinet.
  - Make sure the dryer is cool.
- Failure to do so could result in electrical shock, injury or damage.

**Cleaning should be done only by a qualified person.**

1. Unplug unit from electrical supply or turn off electrical power.
2. Remove back panel from dryer. (See Installation Instructions.)
3. Avoid touching wires and thermostats.
4. Remove lint from boxed in area with a soft brush or vacuum cleaner.
5. Replace back panel, reconnect and level the Thin Twin.

# If You Need Service Or Assistance

## We suggest you follow these five steps:

### 1. Before calling for assistance...

Performance problems often result from little things you can find and fix yourself without tools of any kind.

#### If your washer does not fill:

- Is the power supply cord plugged into a live circuit with the proper voltage?
- Are both water faucets open?
- Have you checked your home's main fuses or circuit breaker box?
- Are the water supply hoses kinked?
- Is the Cycle Control Knob set and pulled out?

#### If your washer does not spin:

- Is the lid closed?
- Is the power supply cord plugged into a live circuit with the proper voltage?
- Have you checked your home's main fuses or circuit breaker box?

#### If your washer fills and drains without running:

- The drain hose should be at least 28 inches above the floor and secured.
- The drain hose should not fit tightly in the drain pipe.
- Make sure that the Cycle Control Knob is pointing to a number in the cycle.

#### Make sure the drain hose is higher than the water level in the washer.

##### If it isn't:

- The washer may seem to be draining during wash and rinse cycles.
- Water can siphon out. (See Installation Instructions.)

#### If your washer stops during a cycle:

- Remember, the washer pauses briefly at different times in each cycle. These pauses are normal.

#### If your dryer does not run:

- Is the power supply plugged into a live circuit with the proper voltage?
- Is the door closed tightly?
- Did you push the START Button?
- Have you checked your home's main fuses or circuit breaker box?

#### If your dryer does not heat:

- The AIR setting is without heat.
- The last 5 minutes of the HEAT Cycle are without heat.
- An electric dryer uses a circuit breaker or 2 fuses. If one fuse is blown, the dryer may run, but not heat.

#### If drying time seems too long:

- Is the gas turned on? If not, turn the Control Knob to OFF. Turn on gas. Wait 5 minutes. Reset controls and start.
- Is the lint screen clean? See pages 16-17 of this book for cleaning instructions.
- Is exhaust system clean? Cleaning should be done by a qualified person.

### 2. If you need assistance\*...

**Call Whirlpool COOL-LINE® service assistance telephone number.**  
**Dial free from anywhere in the U.S.:**  
**1-800-253-1301**

and talk with one of our trained consultants. The consultant can instruct you in how to obtain satisfactory operation from your appliance or, if service is necessary, recommend a qualified service company in your area.

### 3. If you need service\*...



Whirlpool has a nationwide network of franchised TECH-CARE® Service Companies. TECH-

CARE service technicians are trained to fulfill the product warranty and provide after-warranty service, anywhere in the United States. To locate TECH-CARE service in your area, call our COOL-LINE service assistance telephone number (see Step 2) or look in your telephone directory Yellow Pages under:

APPLIANCES - HOUSEHOLD -  
MAJOR - SERVICE & REPAIR  
OR  
ELECTRICAL APPLIANCES -  
MAJOR - REPAIRING & PARTS  
WASHING MACHINES, DRYERS  
& IRONERS - SERVICING  
WHIRLPOOL APPLIANCES  
FRANCHISED TECH-CARE SERVICE  
SERVICE COMPANIES  
XYZ SERVICE CO  
123 MAPLE ..... 999-9999

### 4. If you have a problem\*...

Call our COOL-LINE service assistance telephone number (see Step 2) and talk with one of our consultants, or if you prefer, write to:

Mr. Donald Skinner  
Director of Customer Relations  
Whirlpool Corporation  
2000 M-63  
Benton Harbor, MI 49022

Please include a daytime phone number in your correspondence.

### 5. If you need FSP® replacement parts\*...

FSP is a registered trademark of Whirlpool Corporation for quality parts. Look for this symbol of quality whenever you need a replacement part for your Whirlpool appliance. FSP replacement parts will fit right and work right, because they are made to the same exacting specifications used to build every new Whirlpool appliance.

To locate FSP replacement parts in your area, refer to Step 3 or call the Whirlpool COOL-LINE service assistance number in Step 2.

\*If you must call or write, please provide: model number, serial number, date of purchase, and a complete description of the problem. This information is needed in order to better respond to your request for assistance.

# Whirlpool® “Thin Twin” Warranty

TT002

LENGTH OF WARRANTY	WHIRLPOOL WILL PAY FOR
<b>FULL ONE-YEAR WARRANTY</b> From Date of Purchase	FSP® replacement parts and repair labor to correct defects in materials (including top and lid rust) or workmanship. Service must be provided by a franchised TECH-CARE® service company.
<b>LIMITED FIVE-YEAR WARRANTY</b> From Date of Purchase	FSP replacement parts for any part of gearcase assembly if defective in materials or workmanship. The gearcase assembly is shown below.  FSP replacement parts for any top and lid rust.
<b>LIMITED TEN-YEAR WARRANTY</b> From Date of Purchase	FSP replacement of outer tub should it crack, or fail to contain water, due to defective materials or workmanship.
<b>WHIRLPOOL WILL NOT PAY FOR</b>	
<b>A.</b> Service calls to: <ol style="list-style-type: none"> <li>1. Correct the installation of the washer/dryer.</li> <li>2. Instruct you how to use the washer/dryer.</li> <li>3. Replace house fuses or correct house wiring or plumbing.</li> <li>4. Replace light bulbs.</li> </ol> <b>B.</b> Repairs when washer/dryer is used in other than normal, single-family household use. <b>C.</b> Pick up and delivery. This product is designed to be repaired in the home. <b>D.</b> Damage to washer/dryer caused by accident, misuse, fire, flood, acts of God or use of products not approved by Whirlpool. <b>E.</b> Any labor costs during the limited warranties.	

WHIRLPOOL CORPORATION SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow the exclusion or limitation of incidental or consequential damages so this limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Outside the United States, a different warranty may apply. For details, please contact your franchised Whirlpool distributor or military exchange.

**Gearcase assembly  
covered by your  
warranty**

